

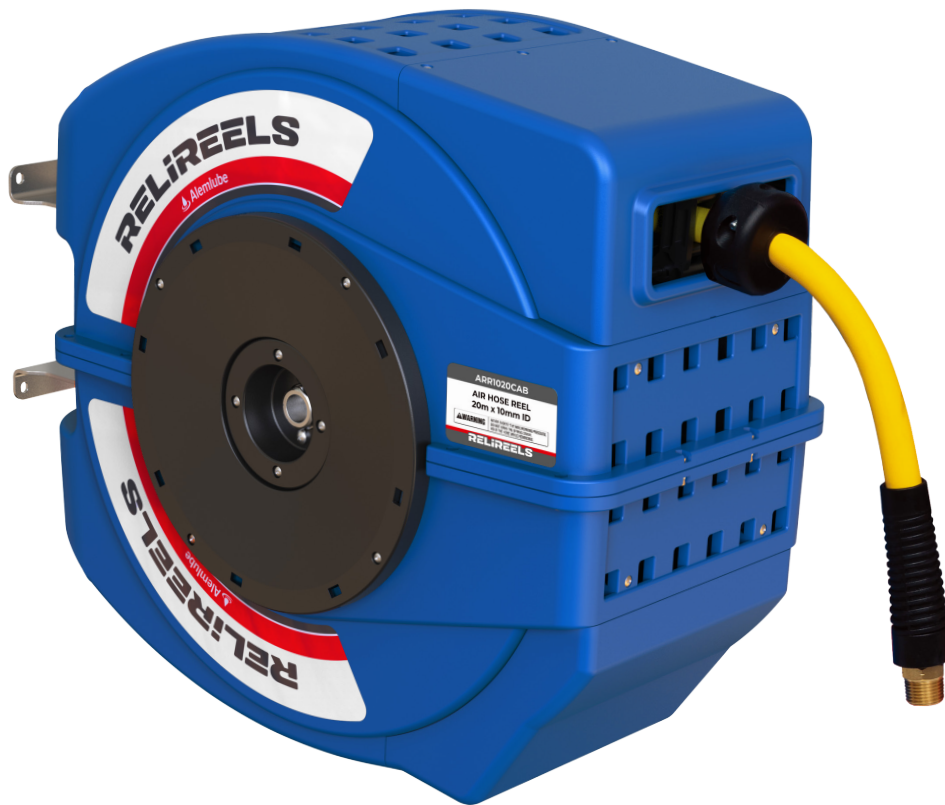


OWNER'S MANUAL

HOSE REEL

RELIREELS

July 2026



Alemlube is pleased to announce the release of our new ReliReels Series of hose, cable & barrier reels. The range has been researched, designed & engineered in conjunction with our long-standing, industry leading plastic covered hose reel partner with the result being an exciting range of innovative, safe, ergonomic, durable and aesthetically pleasing hose reels.

Replacing the S Series as released in 2008, this new versatile & complete range meets market needs and is set to exceed industry expectations.

The patented speed rewind control system, as included on all models, ensures that the hose retracts at a safe & steady speed, resulting in a safe operating environment, minimising the chance of damage to workshop equipment, and in some instances, customers' vehicles.

The unique, & also patented, stop-at-any-point latching system secures the hose at the exact desired length each and every time, the sliding guide system ensures that the hose returns neatly and evenly onto the barrel assembly, and the next level UV stabilised covers won't fade over time.

The Gen3 hybrid polymer hose & hose bend restrictors (the latter on all models) ensure a long service life for your hose assemblies.

With a 10 year warranty on materials & workmanship and a no exclusions 2 year warranty on wearing parts such as o'rings, seals, hose assemblies, springs and bushes, the new ReliReels Series of hose reels is set to be the new on-point hose storage and retrieval solution in mining, construction, Ag, transport and automotive sectors in Australia, New Zealand and Papua New Guinea.

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For Warranty Policies & Terms and Conditions refer to our website: www.alemlube.com.au

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RELIREELS

READ INSTRUCTIONS BEFORE OPERATING

GENERAL SAFETY REGULATIONS



WARNING: The warnings, cautions, and instructions discussed in this instruction manual cannot cover all possible conditions or situations that could occur. It must be understood by the operator that common sense and caution are factors that cannot be built into this product, but must be supplied by the operator.

1. Keep the work area clean and dry. Damp or wet work areas can result in injury.
2. Keep children away from work area. Do not allow children to handle this product.
3. Use the right tool for the job. Do not attempt to force small equipment to do the work of larger industrial equipment. There are certain applications for which this equipment was designed. It will do the job better and more safely at the capacity for which it was intended. Do not modify this equipment, and do not use this equipment for a purpose for which it was not intended.
4. Check for damaged parts. Before using this product, carefully check that it will operate properly and perform its intended function. Check for damaged parts and any other conditions that may affect the operation of this product. Replace damaged or worn parts immediately.
5. Do not overreach. Keep proper footing and balance at all times to prevent tripping, falling, back injury, etc.
6. DO NOT use the equipment when tired or under the influence of drugs, alcohol, or medication. A moment of inattention while operating this equipment may result in serious personal injury.

1. DISCLAIMER

Before operation, please read and understand all instructions carefully.

The operation is allowed only under strict compliance with safety precautions and other basic safety measures. The company is not responsible for any personal injury or property damage caused by human factors or abnormal use.



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2. TECHNICAL DETAILS LOW PRESSURE HOSE REEL

Item No.	Hose Reel Type	Max. Pressure	Hose Working Temperature	Hose Capacity			Inlet	Outlet
				Material	I.D.	Length		
ARR1020CAB	Air	300psi/20bar	-40°C~80°C	#1 Hybrid Polymer	3/8"	20m	3/8" BSPT (M)	3/8" BSPT (M)
ARR1020CAR	Air	300psi/20bar	-40°C~80°C	#1 Hybrid Polymer	3/8"	20m	3/8" BSPT (M)	3/8" BSPT (M)
ARR1220CAB	Air	300psi/20bar	-40°C~80°C	#1 Hybrid Polymer	1/2"	20m	1/2" BSPT (M)	1/2" BSPT (M)
ARR1220CAR	Air	300psi/20bar	-40°C~80°C	#1 Hybrid Polymer	1/2"	20m	1/2" BSPT (M)	1/2" BSPT (M)
ARR1020CAWB	Air/Water	300psi/20bar	0°C~60°C	PVC	3/8"	20m	3/8" BSPT (M)	3/8" BSPT (M)
ARR1220CAWB	Air/Water	300psi/20bar	0°C~60°C	PVC	1/2"	20m	1/2" BSPT (M)	1/2" BSPT (M)
ARR1220CWB	Cold Water	300psi/20bar	-20°C~60°C	PU	1/2"	20m	1/2" BSPT (M)	1/2" BSPT (M)
ARR1225GWB	Cold Water	150psi/10bar	0°C~60°C	PVC	12mm	25m	3/4" BSP(F)	Quick Connector (F)
ARR1217HWR	Hot Water	300psi/20bar	-40°C~90°C	RUBBER	1/2"	17m	3/4" BSP(F)	1/2" BSPT (M)
ARR1020WPR	Weedcide/Pesticide	300psi/20bar	0°C~60°C	PVC	3/8"	20m	3/8" BSPT (M)	1/4" BSPT (M)

MEDIUM PRESSURE HOSE REEL

Item No.	Hose Reel Type	Max. Pressure	Hose Working Temperature	Hose Capacity			Inlet	Outlet
				Material	I.D.	Length		
ARR1215OB	Oil	2320psi/160bar	-40°C~100°C	S.A.E.100R1AT Wire Braid	1/2"	15m	1/2" BSP (F)	1/2" BSPT (M)

HIGH PRESSURE HOSE REEL

Item No.	Hose Reel Type	Max. Pressure	Hose Working Temperature	Hose Capacity			Inlet	Outlet
				Material	I.D.	Length		
ARR615GB	Grease	5800psi/400bar	-40°C~100°C	S.A.E.100R2AT Wire Braid	1/4"	15m	1/4" BSP (F)	1/4" BSPT (M)
ARR1020HPWR	High Pressure Washer	3000psi/206bar	-40°C~120°C	S.A.E.100R2AT Wire Braid	3/8"	20m	3/8" BSP (F)	3/8" BSPT (M)

DOUBLE WELDING HOSE REEL

Item No.	Hose Reel Type	Max. Pressure	Hose Working Temperature	Hose Capacity			Inlet	Outlet
				Material	I.D.	Length		
ARR615OAR	OXY/Acetylene	300psi/20bar	-30°C~60°C	Rubber	1/4"	15m	5/8" UNF (F) / 5/8" UNF (F) -L	5/8" UNF (F) / 5/8" UNF (F) -L
ARR615OPR	OXY/Propane (OXY/LPG)	300psi/20bar	-30°C~60°C	Rubber	1/4"	15m	5/8" UNF (F) / 5/8" UNF (F) -L	5/8" UNF (F) / 5/8" UNF (F) -L

SINGLE WELDING HOSE REEL

Item No.	Hose Reel Type	Max. Pressure	Hose Working Temperature	Hose Capacity			Inlet	Outlet
				Material	I.D.	Length		
ARR620AR	Argon	300psi/20bar	-30°C~60°C	Rubber	1/4"	20m	5/8" UNF (F)	5/8" UNF (F)
ARR620PR	Propane (LPG)	300psi/20bar	-30°C~60°C	Rubber	1/4"	20m	5/8" UNF (F) -L	5/8" UNF (F) -L



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3. INSTALLATION INSTRUCTIONS

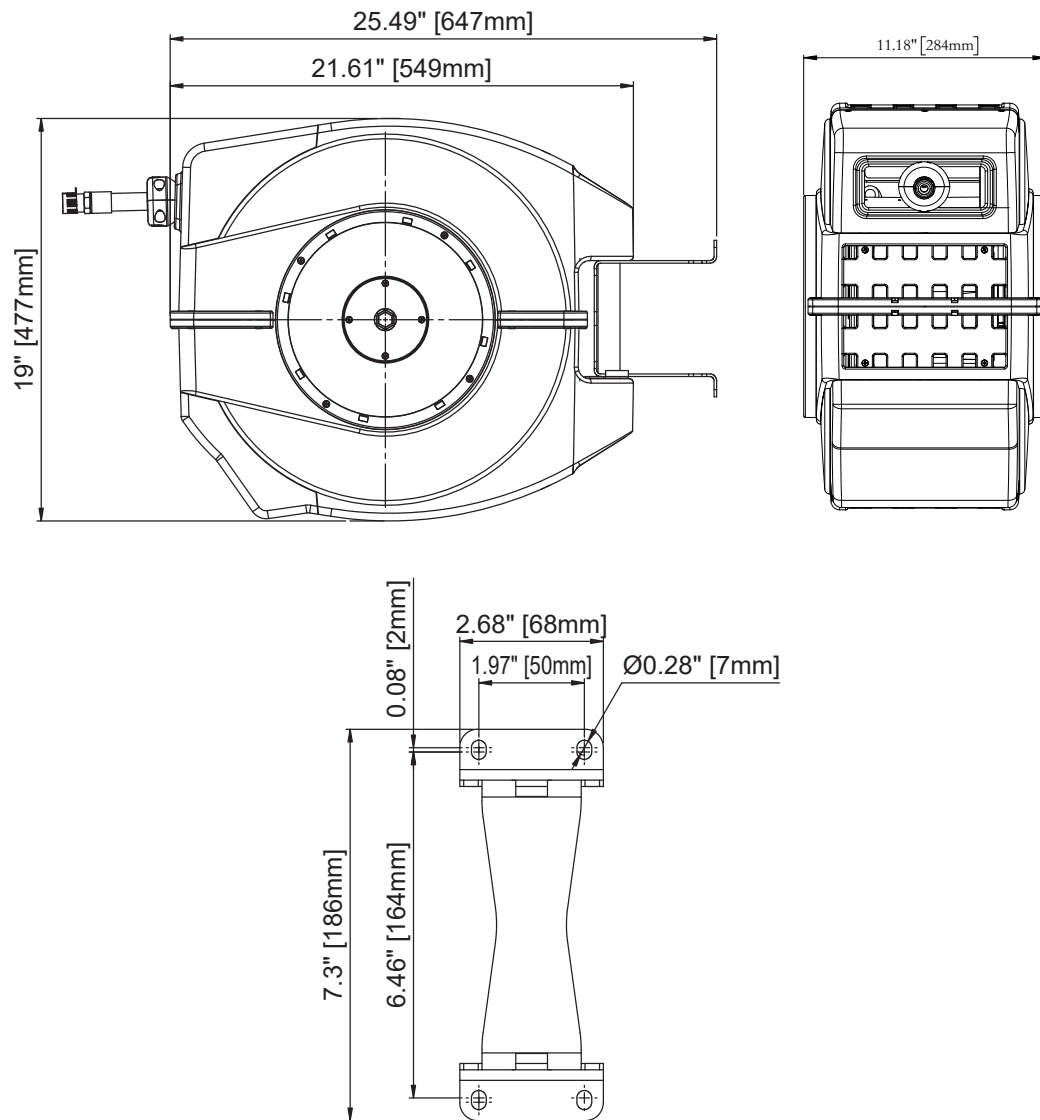


Fig.01

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4. SAFETY PRECAUTIONS

1. Use proper eye protection when assembling and using the hose reel.
2. Keep children away from the work area.
3. Personal injury and/or equipment damage may result if proper safety precautions are not observed.
4. Ensure that reel is properly installed before connecting input and output hoses.
5. Bleed fluid/gas pressure from system before servicing reel.
6. Before connecting reel to supply line ensure that pressure does not exceed maximum working pressure rating of reel.
7. Remember, even low pressure is very dangerous and can cause personal injury or death.
8. If a leak occurs in the hose or reel, remove system pressure immediately.
9. Ensure that reel, hose, and equipment being service are properly grounded.
10. If reel ceases to unwind or rewind, remove system pressure immediately.
11. Do not pull or jerk on hose.
12. When recycling the product, please do not release the hose by hand.

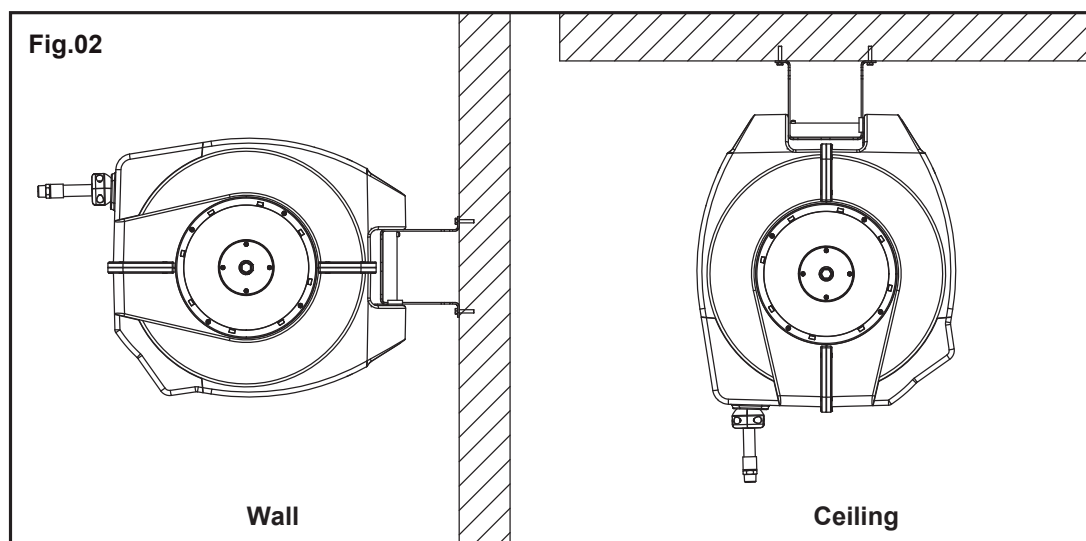
⚠ WARNING

Exposure of skin directly to pressurized air, or fluids could result in severe bodily injury.

5. INSTALLATION

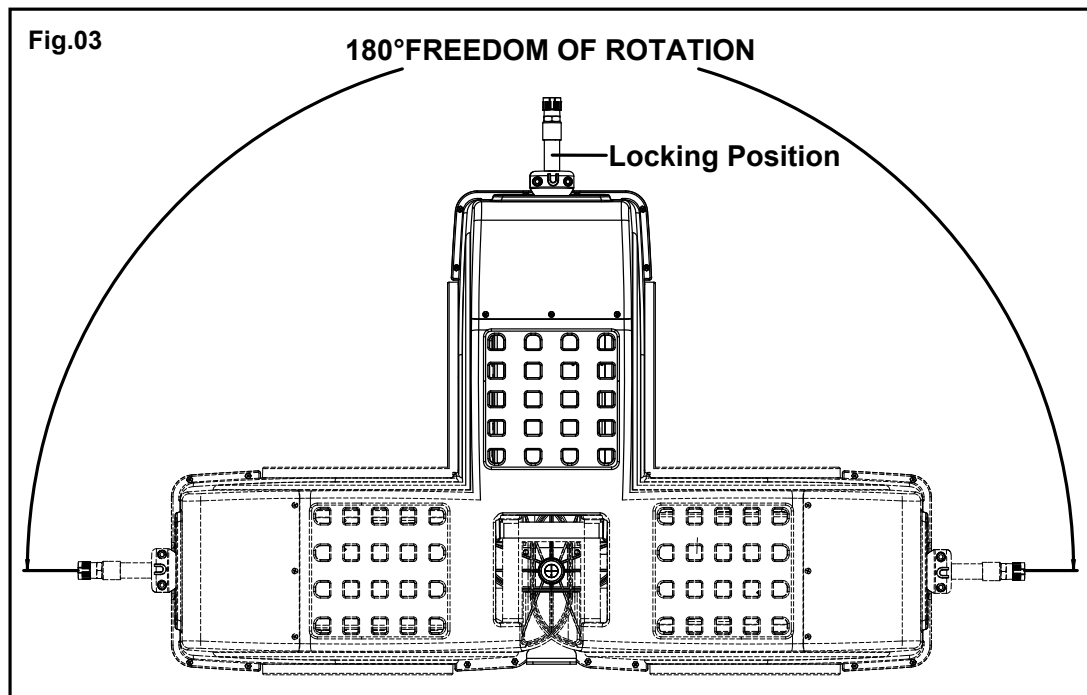
Installation of Reel (Fig.02)

1. For overhead ceiling mounting: install reel at most, 3m above the floor.
2. You will need to purchase appropriate hardware for the mounting of your new reel.
3. The reel base has four 7mm (9/32") drilled holes for mounting on a suitable flat surface. Figure 2 is a template showing the correct location of the 4 mounting holes in the base.
4. Using the four holes in the base, mount the reel in the desired location. Be sure to use appropriate hardware and to tighten the reel securely to the mounting location.
5. Apply Teflon tape or pipe sealant to the outlet fitting on the hose & then attach to desired tool or nozzle. Check connection for any leakage & check the reel for correct operation. See operation section. If hose stop adjustment is required, pull hose from reel and allow the reel to latch at the desired length. Loosen hose stop bolts and slide hose stop to a position close to the hose guide. Tighten hose stop bolts and unlatch the reel.

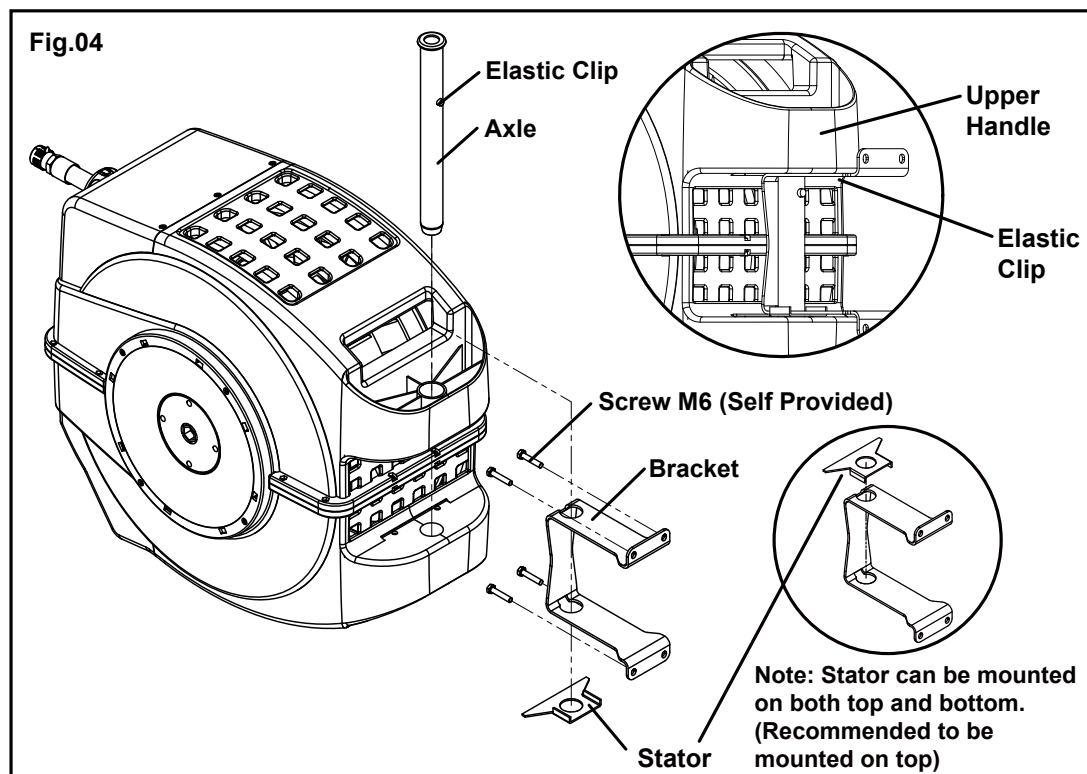


6. The installation of the fixing plate shown in the diagram is optional. Once installed, the cable/cord reel body is fixed and cannot be rotated.

7. If not installed, the cable/cord reel could be swivel up to 180°. (**Fig.03**)



8. Ensure the elastic clip is installed properly, and is located at the lower end of the handle on the housing. (**Fig.04**)





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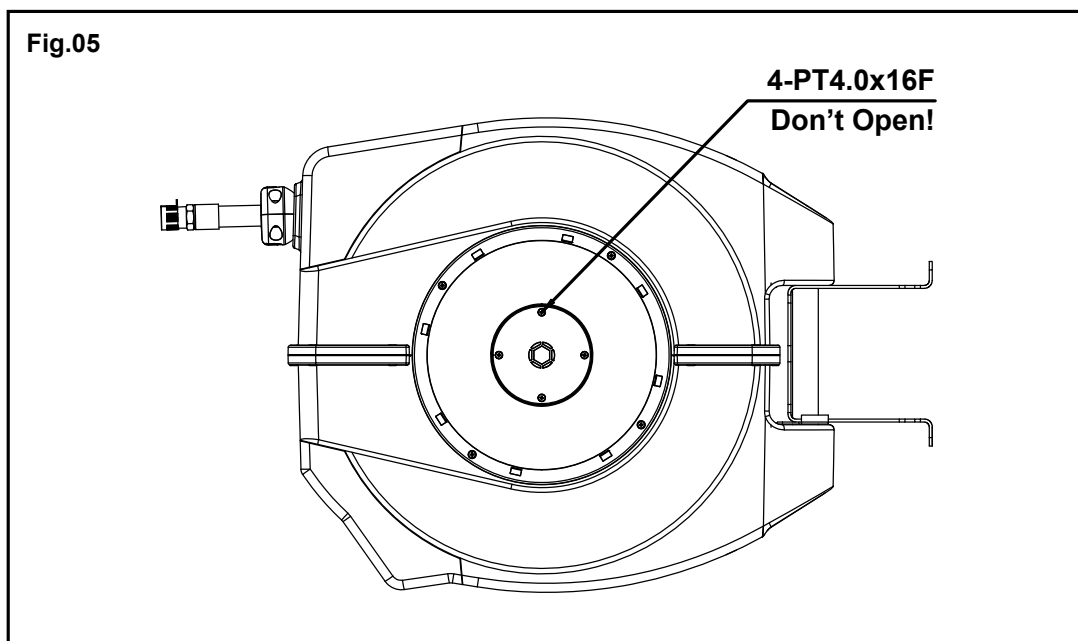
6. OPERATION

1. Check reel for correct operation by slowly pulling out the hose.
2. To latch the reel, slowly pull out the hose to any point, Relax the hose to stop.
Note: it can not exceed the back end mark When the hose is pulled out.
3. To unlatch the reel, slowly pull the hose after relax and then let the hose retract until the hose stop rests against the hose guide.
Note: To avoid damage to the reel, always hold on to the hose while it is rewinding.
4. Periodically check the hose condition for wear or damage, and check the swivel fitting for leakage. Replace any worn, damaged, or leaking parts.

⚠️ WARNING

Do not open the cover at will.

It is very dangerous and can cause personal injury or death. (Fig.05)



7. MAINTENANCE

1. Make sure the hose is in proper working order.
2. Clean the hose with a cloth dipped in warm water to remove dirt or deposits and ensure correct rewinding.
3. Do not use detergents or solvents which could prove incompatible with cable-winder materials.
4. If the event of having to perform maintenance on the electrical, mechanical parts or replace the cable, contact an authorized after-sale service center.
5. Dismantling of the unit by unskilled personal could prove hazardous; the risk involved mainly concern the preloaded springs.



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8. LIMITED WARRANTY

ReliReels Series of hose, cable & barrier reels are covered by 10-year warranty on materials and workmanship and a 2-year warranty on wearing components such as O-rings, seals, hose assemblies, springs and bushes.



WARNING: Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

9. STORAGE CONDITIONS

Please store the hose reel in a dry and well-ventilated environment.

10. TROUBLE SHOOTING

Problem(s)	Possible Cause	Corrective Action
Fluid path (plumbing and/or Swivel) is leaking or damaged.	a) Maximum pressure rating for reel has been exceeded. b) Application is not compatible with plumbing and/or swivel seal materials.	a) Replace or repair damaged components. Consult factory. Check maximum pressure rating of reel. b) Contact factory to determine chemical compatibility or environmental issues(i.e. temperature rating).
Hose will not fully retract.	a) Outlet nozzle, gun or tool is too heavy. b) Spring is fatigued. c) Field installed hose is too long. d) If the guiding assembly is damaged and there is accumulation in the hose.	a) Add spring tension. See "Spring Tension Adjustment". b) Add spring tension. See "Spring Tension Adjustment". Replace Spring Canister if required. c) Call local distributor for correct specified hose length. d) Refer to the guiding assembly replacement steps.
Hose will not retract at all.	Spring has lost all tension or has possibly broken.	Reinstall Spring Tension.
Reel will not latch.	a) The large gear ring is overloaded. b) The stop-at-any-point assembly is overloaded	a) Refer to the steps of replacing the large gear ring in the stop-at-any-point and slow modules procedure. b) See "Replace the stop-at-any-point assembly".
Fluid leaks from swivel.	a) Swivel seals are damaged or worn. b) Inlet hose is not flexible.	Replace swivel seals. See "Swivel Seal Replacement". Caution: Be sure leak is not at Hose Fitting!

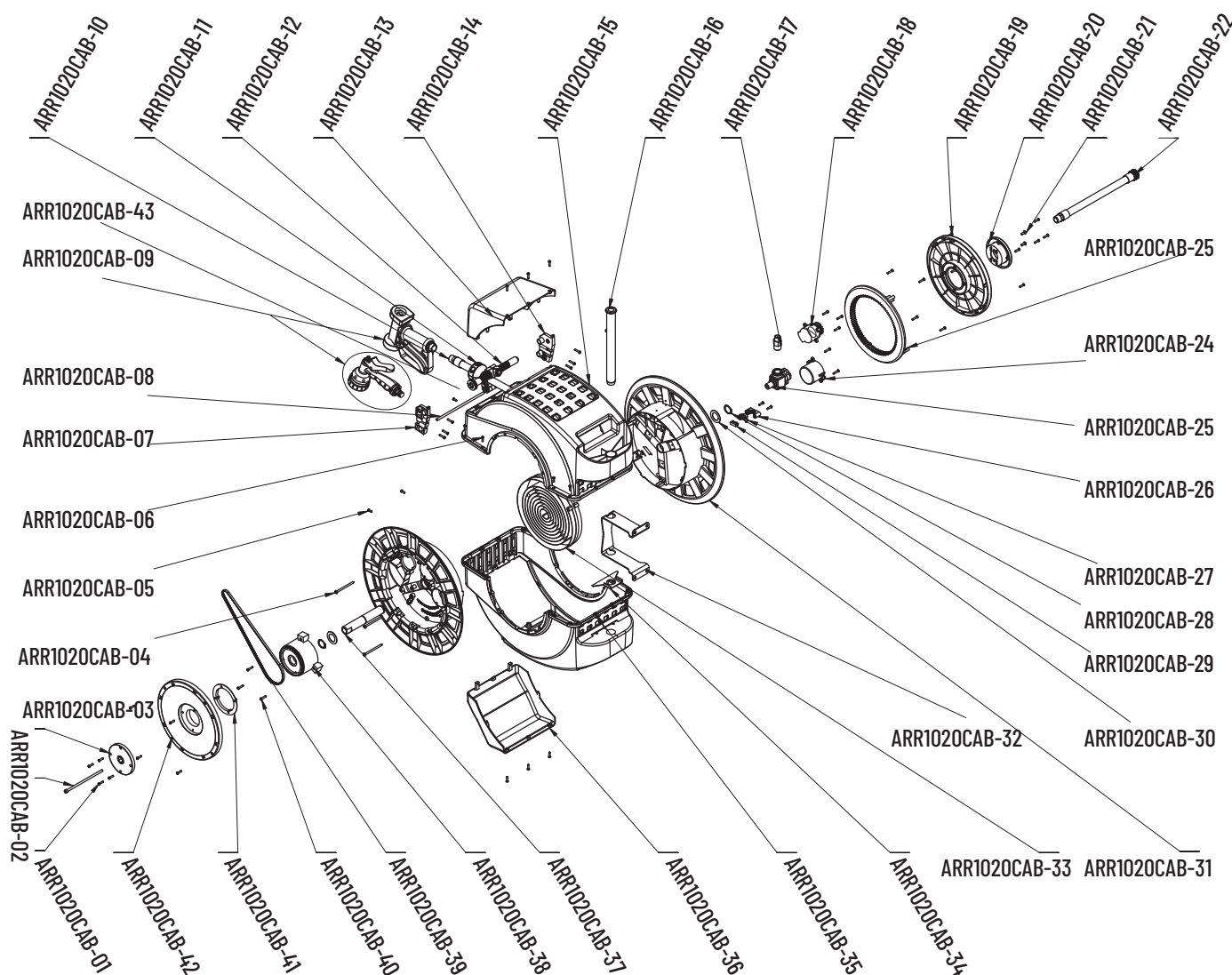


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HOSE REEL

RELIREELS

Parts & Drawing Breakdown for ARR1020CAWB/ARR1220CWB/ARR1225GWG/ARR1217HWR/ARR1020WPR ARR1020CAB/ARR1020CAR/ARR1220CAB/ARR1220CAR/ARR1220CAWB



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Ordering Spare Parts

Parts List – Model ARR1020CAWB/ARR1220CWB/ARR1225GWG/ARR1217HWR/ARR1020WPR
ARR1020CAB/ARR1020CAR/ARR1220CAB/ARR1220CAR/ARR1220CAWB

Part Number	Product Description	Qty
ARR1020CAB-01	Screw PT4.0x16F	24
ARR1020CAB-02	Screw	1
ARR1020CAB-03	Pre-tensioned End Cap	1
ARR1020CAB-04	Screw ST4.8x75C	3
ARR1020CAB-05	Screw PT4.0x12F	4
ARR1020CAB-06	Screw M4x14	12
ARR1020CAB-07	Left Outlet Side Plate	1
ARR1020CAB-08	Guide Bar	1
ARR1020CAB-09	▲Hot Water Gun/Hand Shower	1
ARR1020CAB-10	Hose Assembly	1
ARR1020CAB-11	Bumper Block Assembly	1
ARR1020CAB-12	*Hose Compositor Assembly	1
ARR1020CAB-13	Upper Outlet Cover	1
ARR1020CAB-14	Right Outlet Side Plate	1
ARR1020CAB-15	Case	2
ARR1020CAB-16	Axle	1
ARR1020CAB-17	▲Joint	1
ARR1020CAB-18	*Stop At Any Point Assembly	1
ARR1020CAB-19	Right Cover	1
ARR1020CAB-20	End Cap	1
ARR1020CAB-21	Screw M5x12	2
ARR1020CAB-22	Inlet Hose Assembly	1

Part Number	Product Description	Qty
ARR1020CAB-23	*Large Gear Ring	1
ARR1020CAB-24	*Slow Retraction Assembly	1
ARR1020CAB-25	Swivel Assembly	1
ARR1020CAB-26	Clamp Seat	1
ARR1020CAB-27	Clamp	1
ARR1020CAB-28	Shaft Ring	2
ARR1020CAB-29	▲Rubber Base	1
ARR1020CAB-30	Washer	2
ARR1020CAB-31	Drum	2
ARR1020CAB-32	Bracket	1
ARR1020CAB-33	Main Spring	1
ARR1020CAB-34	Stator	1
ARR1020CAB-35	Nut M4	12
ARR1020CAB-36	Lower Outlet Cover	1
ARR1020CAB-37	Main Axle	1
ARR1020CAB-38	Synchronous Wheel	1
ARR1020CAB-39	Synchronous Belt	1
ARR1020CAB-40	Screw PT4.0x20F	20
ARR1020CAB-41	Baffle	1
ARR1020CAB-42	Left Cover	1
ARR1020CAB-43	Support Bar	1

*:Wearing Parts

▲9: Hot water gun only for ARR1217HWR

Hand shower only for ARR1225GWG

▲17: Joint only for ARR1217HWR

▲29: Rubber base only for ARR1220CAWB/ARR1225GWG

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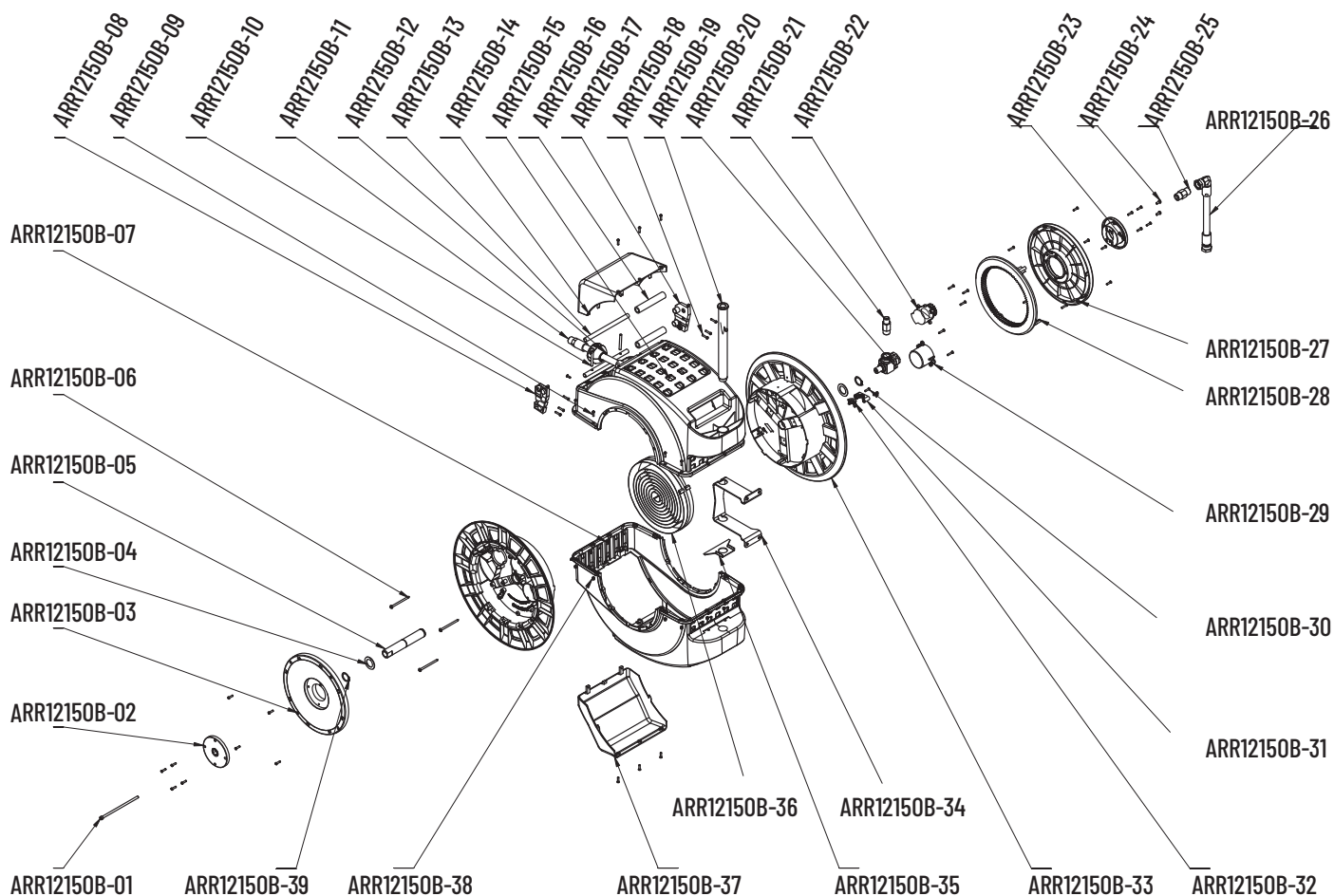


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Parts & Drawing Breakdown for ARR12150B



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Ordering Spare Parts

Parts List – Model ARR1215OB

Part Number	Product Description	Qty
ARR1215OB-01	Screw M6x150	1
ARR1215OB-02	Pre-tensioned End Cap	1
ARR1215OB-03	Left Cover	1
ARR1215OB-04	Washer	2
ARR1215OB-05	Main Axle	1
ARR1215OB-06	Screw ST4.8x75C	3
ARR1215OB-07	Screw PT4.0x12F	4
ARR1215OB-08	Left Outlet Side Plate	1
ARR1215OB-09	Screw M4x14	12
ARR1215OB-10	Short Shaft	2
ARR1215OB-11	Hose Assembly	1
ARR1215OB-12	Bumper Block assembly	1
ARR1215OB-13	Shaft	2
ARR1215OB-14	Upper Outlet Cover	1
ARR1215OB-15	Case	2
ARR1215OB-16	Guide Wheel	2
ARR1215OB-17	Right Outlet Side Plate	1
ARR1215OB-18	Screw PT4.0x20F	17
ARR1215OB-19	Axle	1
ARR1215OB-20	*Swivel Assembly	1

Part Number	Product Description	Qty
ARR1215OB-21	Joint	1
ARR1215OB-22	*Stop at any point Assembly	1
ARR1215OB-23	End Cap	1
ARR1215OB-24	Screw M5x12	2
ARR1215OB-25	Joint	1
ARR1215OB-26	Inlet Hose Assembly	1
ARR1215OB-27	Right Cover	1
ARR1215OB-28	*Large Gear Ring	1
ARR1215OB-29	*Slow Retraction assembly	1
ARR1215OB-30	Screw PT4.0x16F	22
ARR1215OB-31	Clamp Seat	1
ARR1215OB-32	Clamp	1
ARR1215OB-33	Drum	2
ARR1215OB-34	Bracket	1
ARR1215OB-35	Stator	1
ARR1215OB-36	Main Spring	1
ARR1215OB-37	Lower Outlet Cover	1
ARR1215OB-38	Nut M4	12
ARR1215OB-39	Shaft Ring	2

**Wearing Parts*

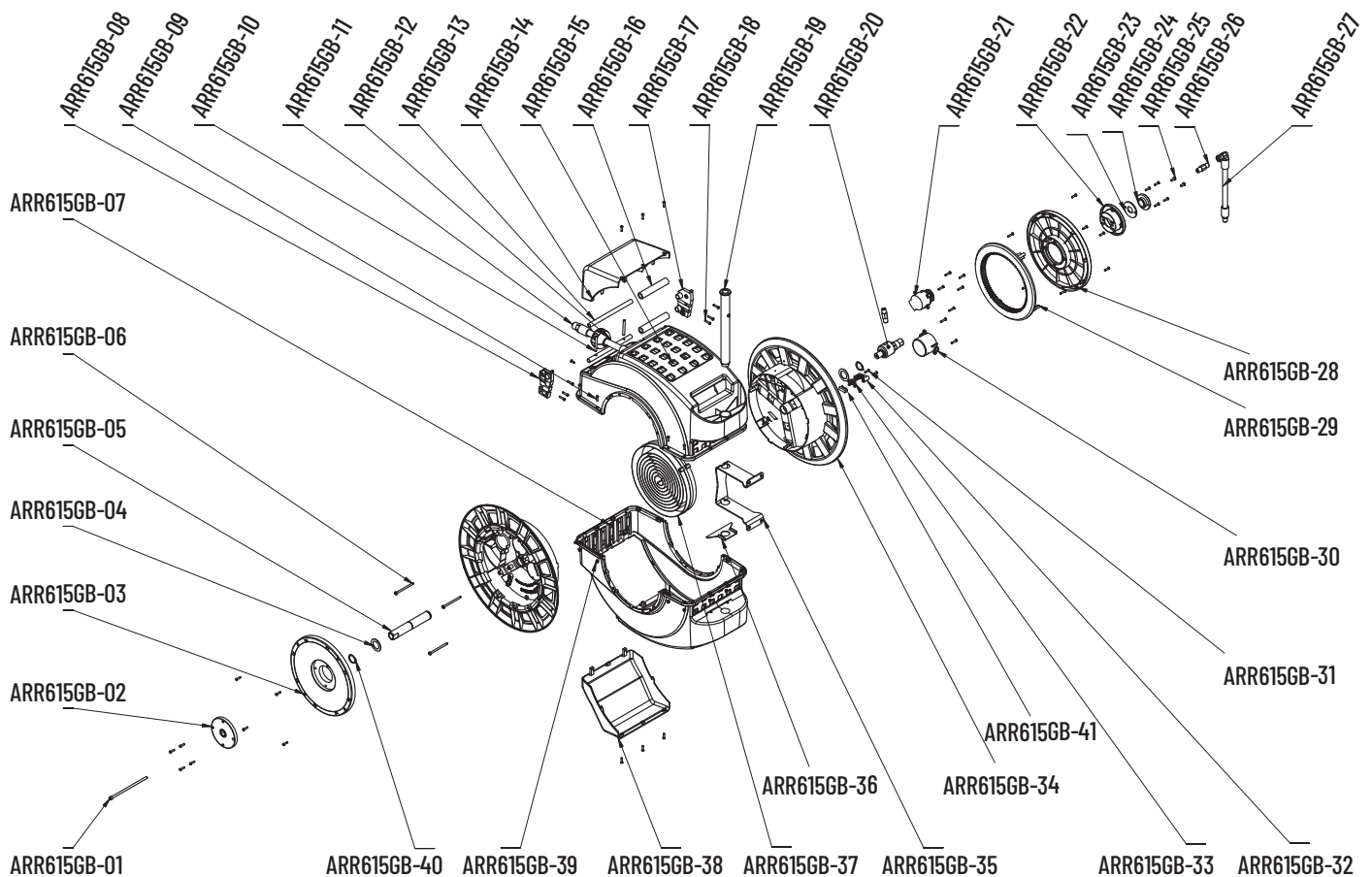


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Parts & Drawing Breakdown for ARR615GB / ARR1020HPWR



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Ordering Spare Parts

Parts List – Model ARR615GB/ARR1020HPWR

Part Number	Product Description	Qty
ARR615GB-01	Screw M6x150	1
ARR615GB-02	Pre-tensioned End Cap	1
ARR615GB-03	Left Cover	1
ARR615GB-04	Washer	2
ARR615GB-05	Main Axle	1
ARR615GB-06	Screw ST4.8x75C	3
ARR615GB-07	Screw PT4.0x12F	4
ARR615GB-08	Left Outlet Side Plate	1
ARR615GB-09	Screw M4x14	12
ARR615GB-10	Short Shaft	2
ARR615GB-11	Hose Assembly	1
ARR615GB-12	Bumper Block assembly	1
ARR615GB-13	Shaft	2
ARR615GB-14	Upper Outlet Cover	1
ARR615GB-15	Case	2
ARR615GB-16	Guide Wheel	2
ARR615GB-17	Right Outlet Side Plate	1
ARR615GB-18	Screw PT4.0x20F	17
ARR615GB-19	Axle	1
ARR615GB-20	*Swivel Assembly	1
ARR615GB-21	*Stop at any point Assembly	1

Part Number	Product Description	Qty
ARR615GB-22	End Cap	1
ARR615GB-23	Blocking Plate	1
ARR615GB-24	End Cap	1
ARR615GB-25	Screw M5x20	2
ARR615GB-26	Joint	1
ARR615GB-27	Inlet Hose Assembly	1
ARR615GB-28	Right Cover	1
ARR615GB-29	* Large Gear Ring	1
ARR615GB-30	* Slow Retraction assembly	1
ARR615GB-31	Screw PT4.0x16F	22
ARR615GB-32	Clamp Seat	1
ARR615GB-33	Clamp	1
ARR615GB-34	Drum	2
ARR615GB-35	Bracket	1
ARR615GB-36	Stator	1
ARR615GB-37	Main Spring	1
ARR615GB-38	Lower Outlet Cover	1
ARR615GB-39	Nut M4	12
ARR615GB-40	Shaft Ring	2
ARR615GB-41	▲ Rubber Base	1

**Wearing Parts*

▲41: Rubber base only for ARR615GB

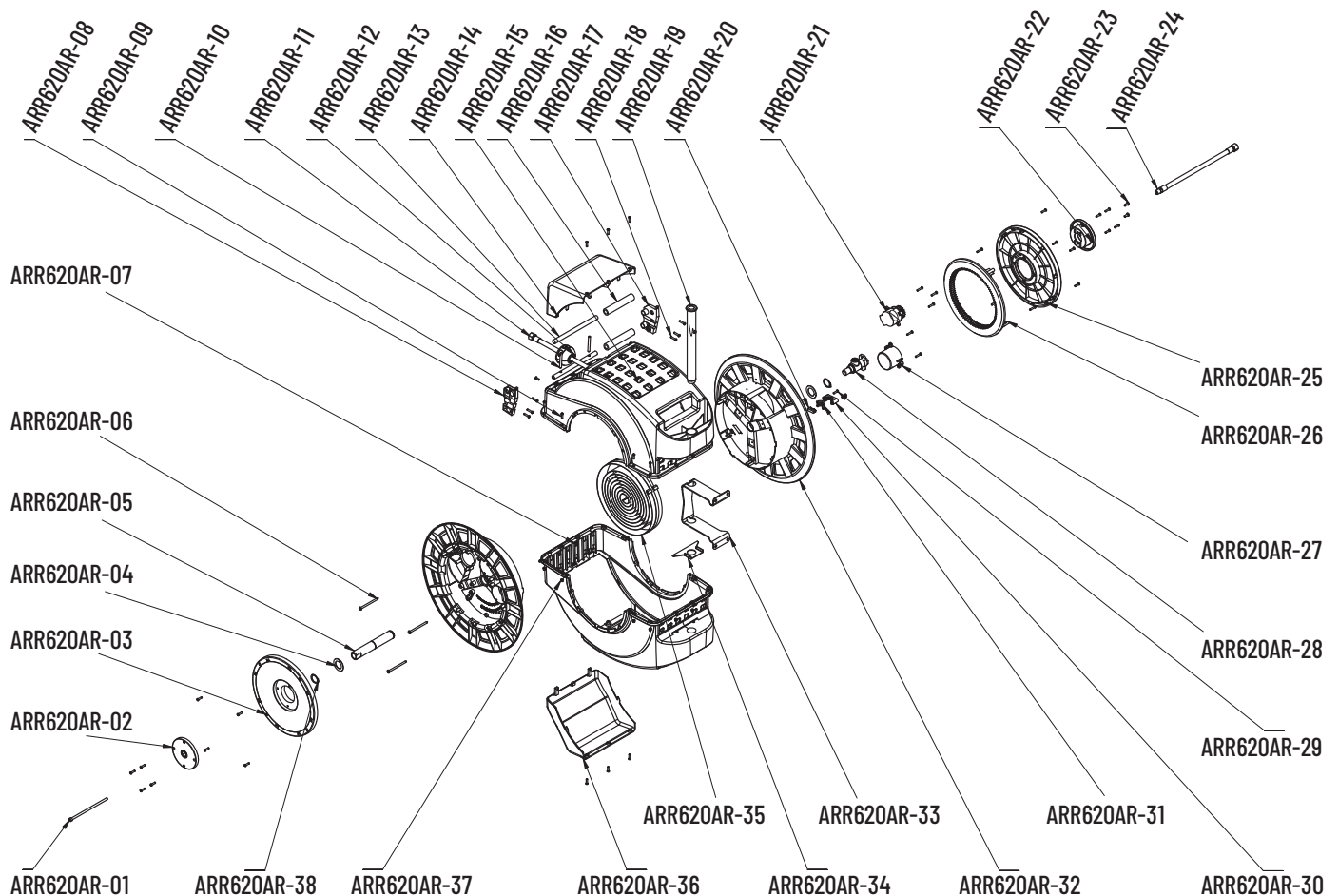


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Parts & Drawing Breakdown for ARR620AR/ ARR620PR



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Ordering Spare Parts

Parts List – Model ARR620AR / ARR620PR

Part Number	Product Description	Qty
ARR615OAR-01	Screw M6x150	1
ARR615OAR-02	Pre-tensioned End Cap	1
ARR615OAR-03	Left Cover	1
ARR615OAR-04	Washer	2
ARR615OAR-05	Main Axle	1
ARR615OAR-06	Screw ST4.8x75C	3
ARR615OAR-07	Screw PT4.0x12F	4
ARR615OAR-08	Left Outlet Sside Plate	1
ARR615OAR-09	Screw M4x14	12
ARR615OAR-10	Short Shaft	2
ARR615OAR-11	Hose Assembly	1
ARR615OAR-12	Bumper Block assembly	1
ARR615OAR-13	Shaft	2
ARR615OAR-14	Upper Outlet Cover	1
ARR615OAR-15	Case	2
ARR615OAR-16	Guide Wheel	2
ARR615OAR-17	Right Outlet Sside Plate	1
ARR615OAR-18	Screw PT4.0x20F	17
ARR615OAR-19	Axle	1
ARR615OAR-20	Rubber Base	1

Part Number	Product Description	Qty
ARR615OAR-21	*Stop at any point Assembly	1
ARR615OAR-22	End Cap	1
ARR615OAR-23	Screw M5x12	2
ARR615OAR-24	Inlet Hose Assembly	1
ARR615OAR-25	Right Cover	1
ARR615OAR-26	*Large Gear Ring	1
ARR615OAR-27	*Slow Retraction assembly	1
ARR615OAR-28	*Swivel Assembly	1
ARR615OAR-29	Screw PT4.0x16F	22
ARR615OAR-30	Clamp Seat	1
ARR615OAR-31	Clamp	1
ARR615OAR-32	Drum	2
ARR615OAR-33	Bracket	1
ARR615OAR-34	Stator	1
ARR615OAR-35	Main Spring	1
ARR615OAR-36	Lower Outlet Cover	1
ARR615OAR-37	Nut M4	12
ARR615OAR-38	Shaft Ring	2

**Wearing Parts*

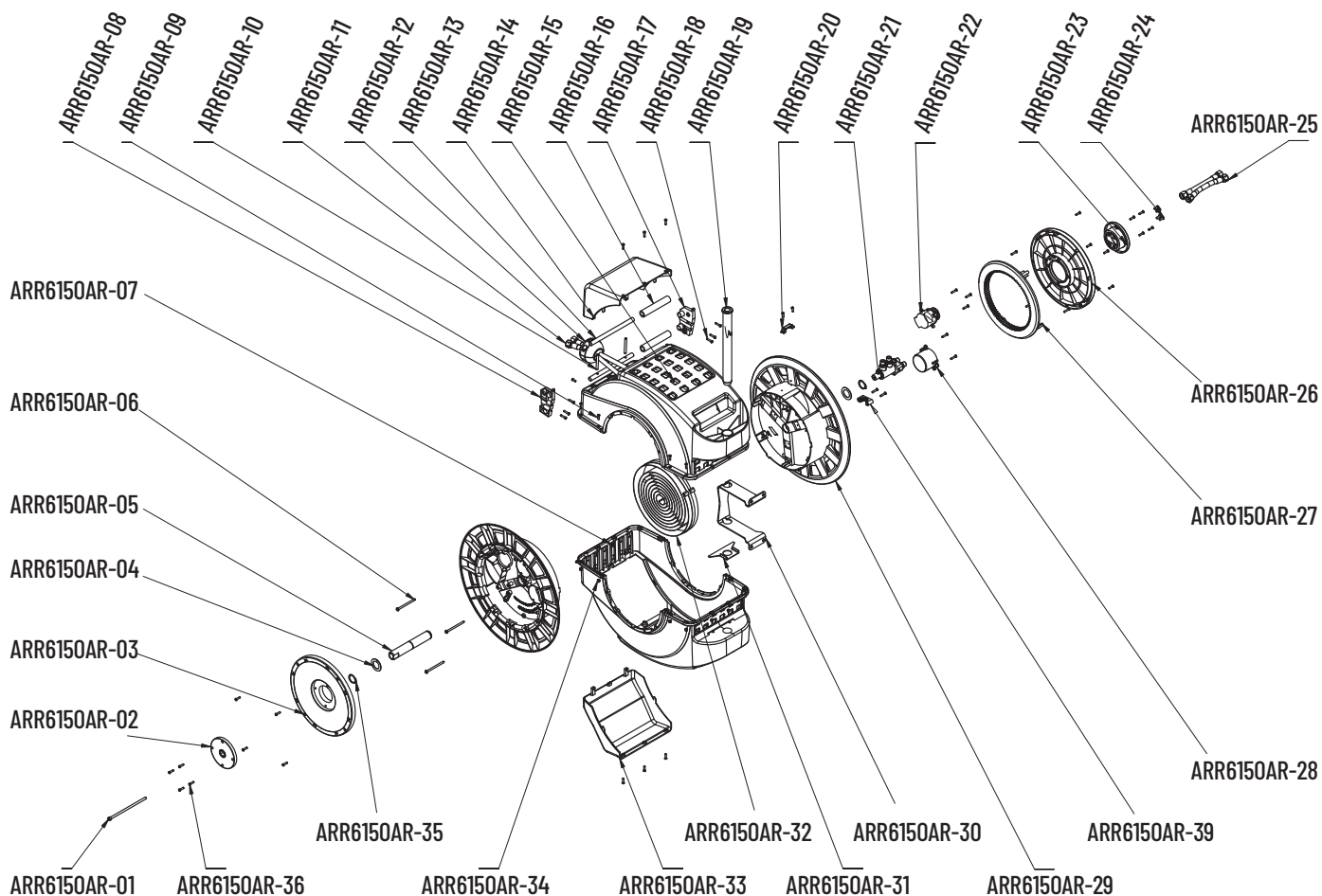


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HOSE REEL

RELIREELS

Parts & Drawing Breakdown for ARR6150AR / ARR6150PR



NSW/ACT (02) 9677 1555
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RELIREELS

Ordering Spare Parts

Parts List – Model ARR615OAR / ARR615OPR

Part Number	Product Description	Qty
ARR620AR-01	Screw M6x150	1
ARR620AR-02	Pre-tensioned End Cap	1
ARR620AR-03	Left Cover	1
ARR620AR-04	Washer	2
ARR620AR-05	Main Axle	1
ARR620AR-06	Screw ST4.8x75C	3
ARR620AR-07	Screw PT4.0x12F	6
ARR620AR-08	Left Outlet Sside Plate	1
ARR620AR-09	Screw M4x14	12
ARR620AR-10	Short Shaft	2
ARR620AR-11	Hose Assembly	1
ARR620AR-12	Bumper Block assembly	1
ARR620AR-13	Shaft	2
ARR620AR-14	Upper Outlet Cover	1
ARR620AR-15	Case	2
ARR620AR-16	Guide Wheel	2
ARR620AR-17	Right Outlet Sside Plate	1
ARR620AR-18	Screw PT4.0x20F	17
ARR620AR-19	Axle	1
ARR620AR-20	Clamp Seat	1

Part Number	Product Description	Qty
ARR620AR-21	*Swivel Assembly	1
ARR620AR-22	*Stop at any point Assembly	1
ARR620AR-23	End Cap	1
ARR620AR-24	Screw M5x10	4
ARR620AR-25	Inlet Hose Assembly	1
ARR620AR-26	Right Cover	1
ARR620AR-27	*Large Gear Ring	1
ARR620AR-28	*Slow Retraction assembly	1
ARR620AR-29	Drum	2
ARR620AR-30	Bracket	1
ARR620AR-31	Stator	1
ARR620AR-32	Main Spring	1
ARR620AR-33	Lower Outlet Cover	1
ARR620AR-34	Nut M4	12
ARR620AR-35	Shaft Ring	2
ARR620AR-36	Main Spring	1
ARR620AR-39	Screw PT4.0x16F	22

**Wearing Parts*



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HOSE REEL

RELIREELS

For Warranty Policies & Terms and Conditions refer to our website: www.alemlube.com.au

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