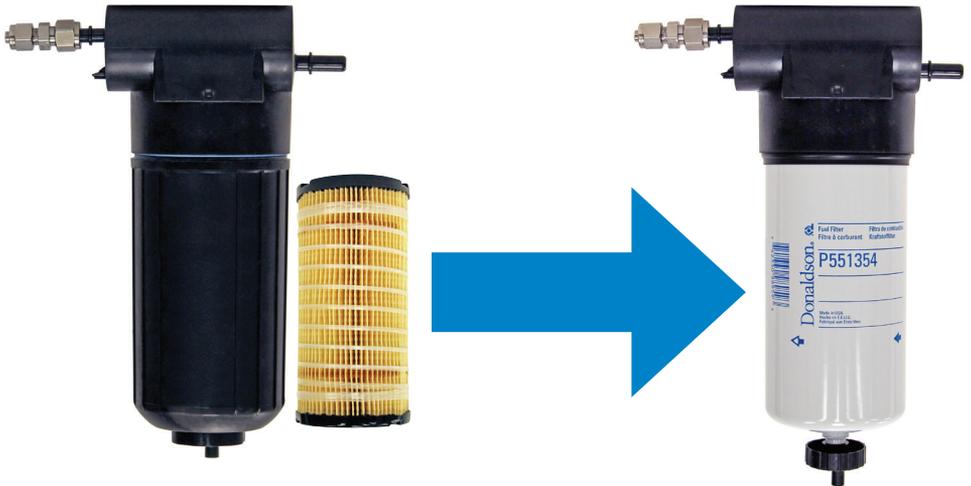


P551354 Replaces Cartridge Bowl Spin-On IR1804



Service Instructions



- 1 Inspect the filter mounting base ensuring it is clean and free of debris or old gaskets.



- 2 Fill new filter with fuel using the outside holes in the baffle.



- 3 Lubricate top and sides of sealing gasket with clean motor oil.



- 4 Carefully spin filter onto mounting base making certain that it is properly aligned.



- 5 Tighten the filter to a torque reading of 24 ft-lbs or 32.5 NM.



- 6 Start engine and check for leaks.